



# DECOTRON® T317

**Water-based cleaning fluid determined for maintenance cleaning of flux residues from soldering frames, pallets and masks, parts of reflow ovens and wave soldering machines.**

Ready-mix, intended for direct use.

Recommended areas for use	Recommended cleaning technology
1. Flux from soldering frames	Air-bubbling
2. Cleaning filters, heat exchanger and other parts of reflow ovens and wave soldering machines	Air-bubbling



### Process table

Cleaning technology	Cleaning	Rinse	Drying
<b>Air-bubbling</b>	<b>Decotron® T317</b>	<b>DI water</b>	<b>Hot air</b>
	<b>30 – 45 °C</b>	<b>20 – 30 °C</b>	<b>50 – 80 °C</b>
	<b>15 – 30 min</b>	<b>5 – 10 min</b>	<b>&gt; 15 min</b>

### Information

- Recommended for use in systems with closed cleaning processes and mechanical filtration
- The fluid is alkaline, rinse with DI water needed
- No flash point, can be heated to increase the cleaning efficiency
- Suitable for cleaning of flux residues of clean and no-clean lead and lead-free solder pastes
- High compatibility with plastics, labels, inks and components of the cleaned devices



### Table of physical and chemical properties

Product appearance:	two-phase liquid/emulsion
Colour:	colourless / white / yellowish
Odour:	weak amine
pH value:	11
Concentration of ready-mix:	20 %
VOC content:	18 %
Available in concentrate:	yes
Flash point:	non-flammable
Density at 25 °C:	1,0 kg/l



### Technical support

For process implementation and setting, optimization and solving of process issues, trial test, contact your DCT specialist at [www.dct.cleaning](http://www.dct.cleaning)

Date of issue:  
**16. 06. 2020**

Check SDS prior to use.  
Check material compatibility in case of contact with sensitive materials susceptible to chemical stress.

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## General information



### Packing

25 litres; 5 litres



### Transport

UN number: No

Transport hazard class: No



### Handling

Wear nitrile gloves while manipulating with cleaning agent.

It is necessary to stir well the can before use.



### Storage

Should be stored in closed containers, in ventilated areas

At temperature 5 – 25 °C



### Shelf life:

The minimum shelf life for this product is 5 years.

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## Product features

RoHS and REACH compliant, biodegradable, does not contain any halogenated compounds.



RoHS  
Compliant



REACH  
SVHC



BIODEGRADABLE



We are certified as part of a worldwide quality management system by **LLOYD'S**.

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